

## SP520 series Service Manual

### 1. Unit disassemble Step

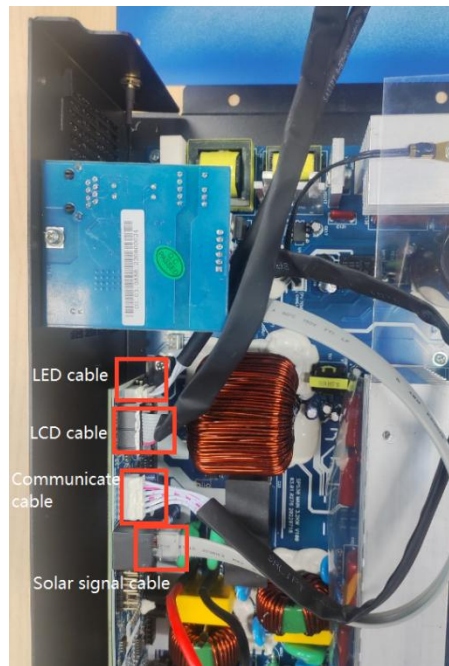
- ① Remove the screws of top cover and wirecover.



- ② Take out wire cover and open the top cover.



- ③ Unplug LCD&LED&communication&Solar sampling signal cables from control board.



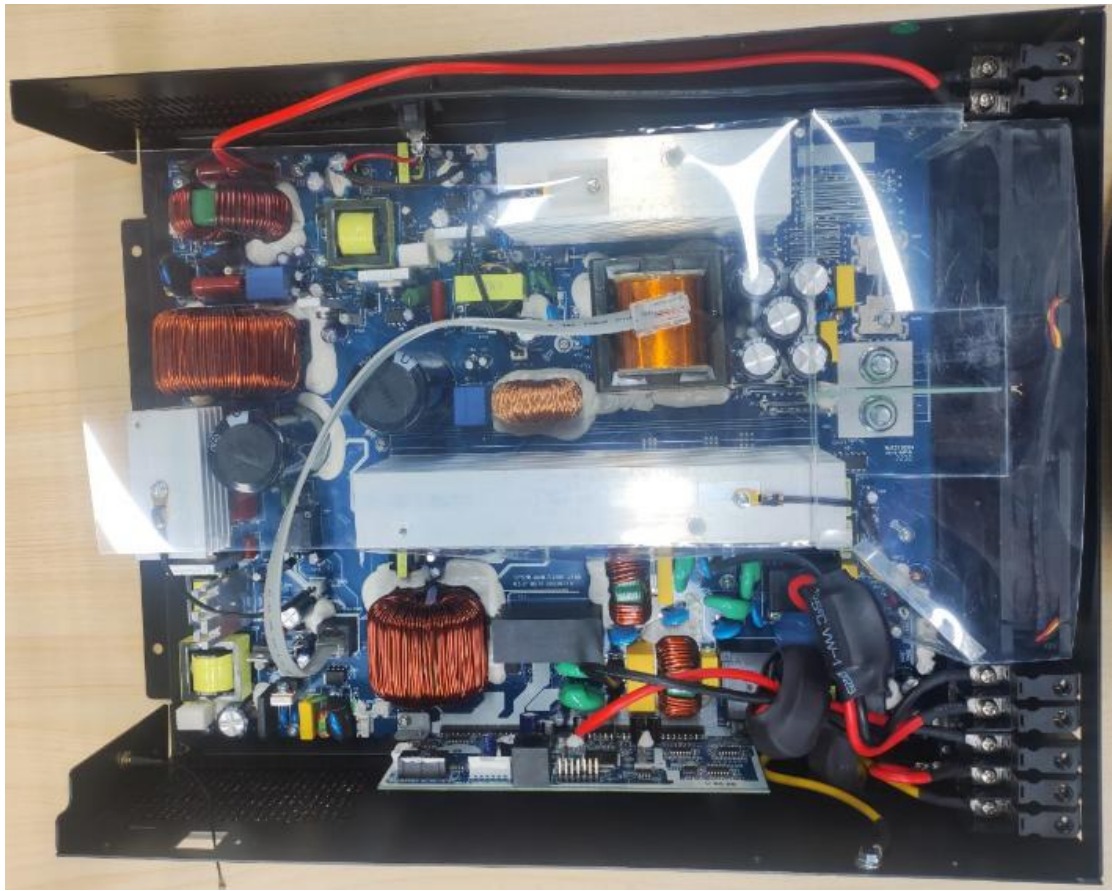
- ④ Remove the screws of communication board



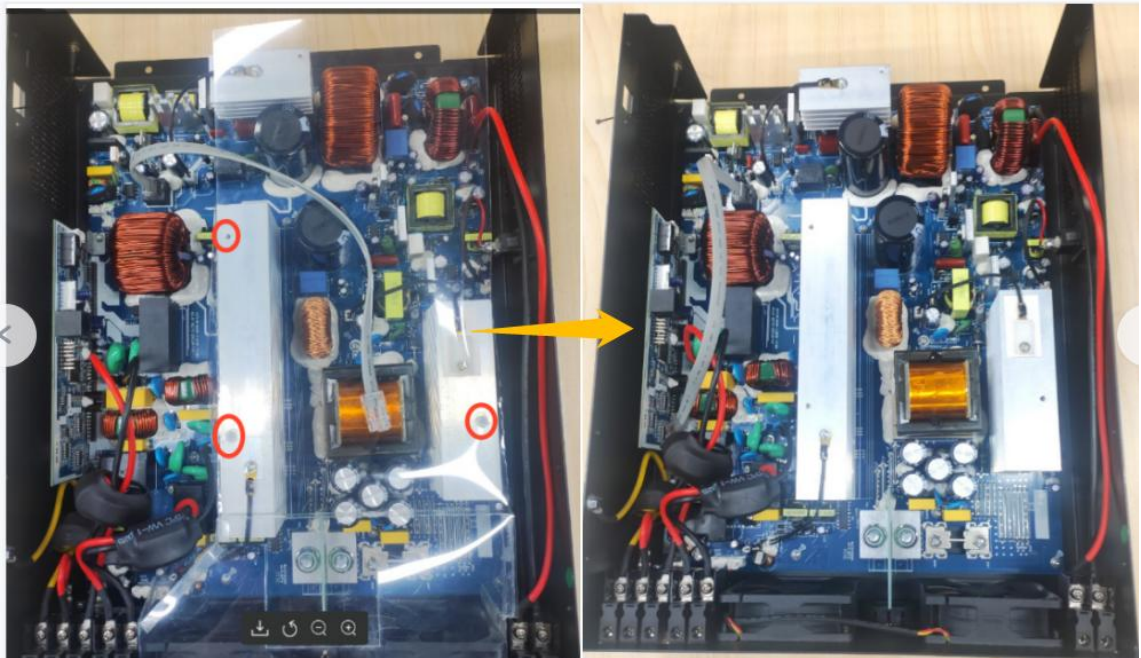
- ⑤ Remove the antenna, Then take out the communication board.



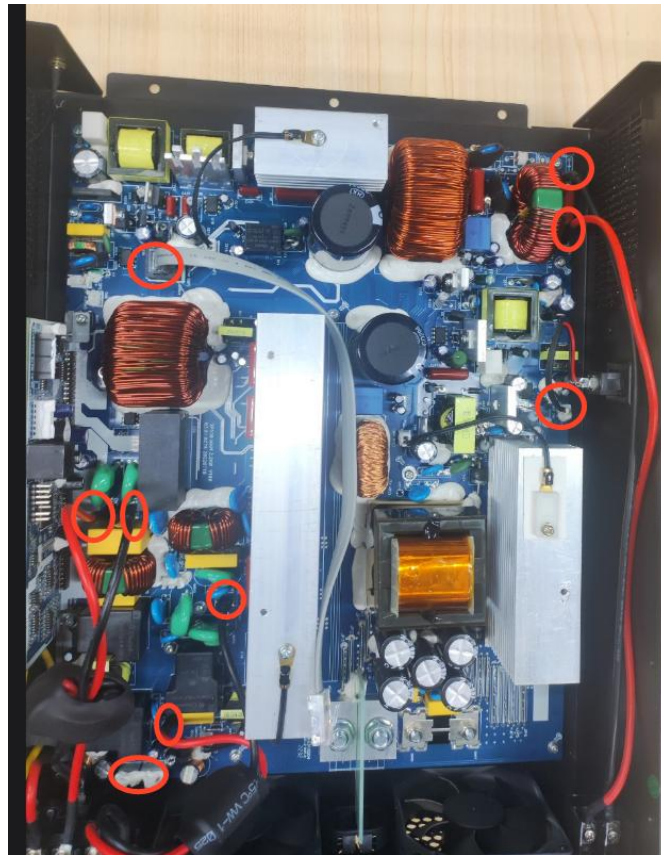
- ⑥ Take out top cover.



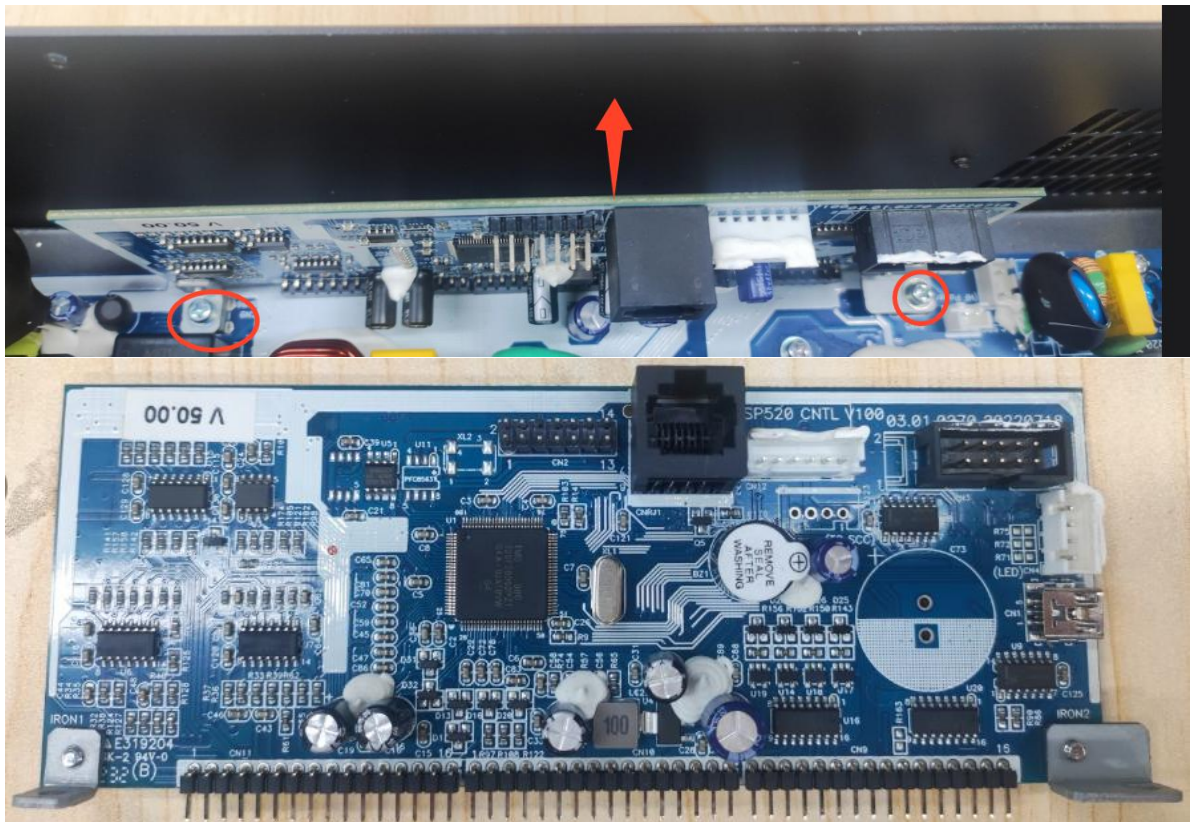
- ⑦ Take out the plastic nails and PVC mylar



- ⑧ Remove these cables from the main board.



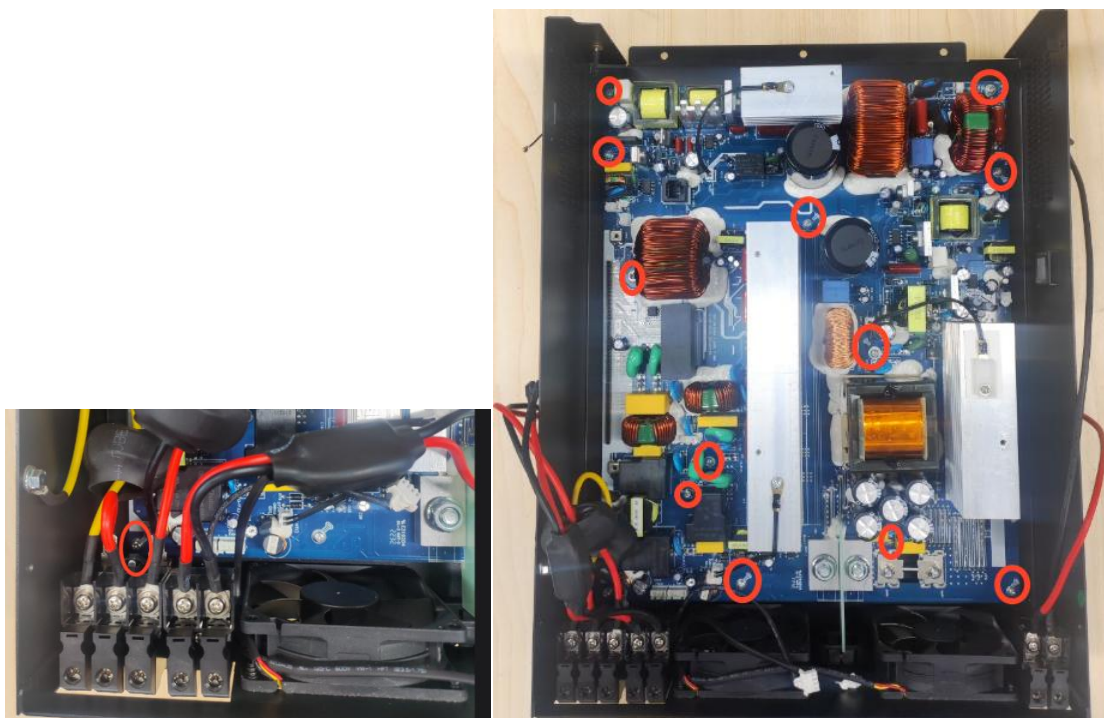
- ⑨ Remove 2 screws as below; Then take out the control board



- ⑩ Take out main switch.

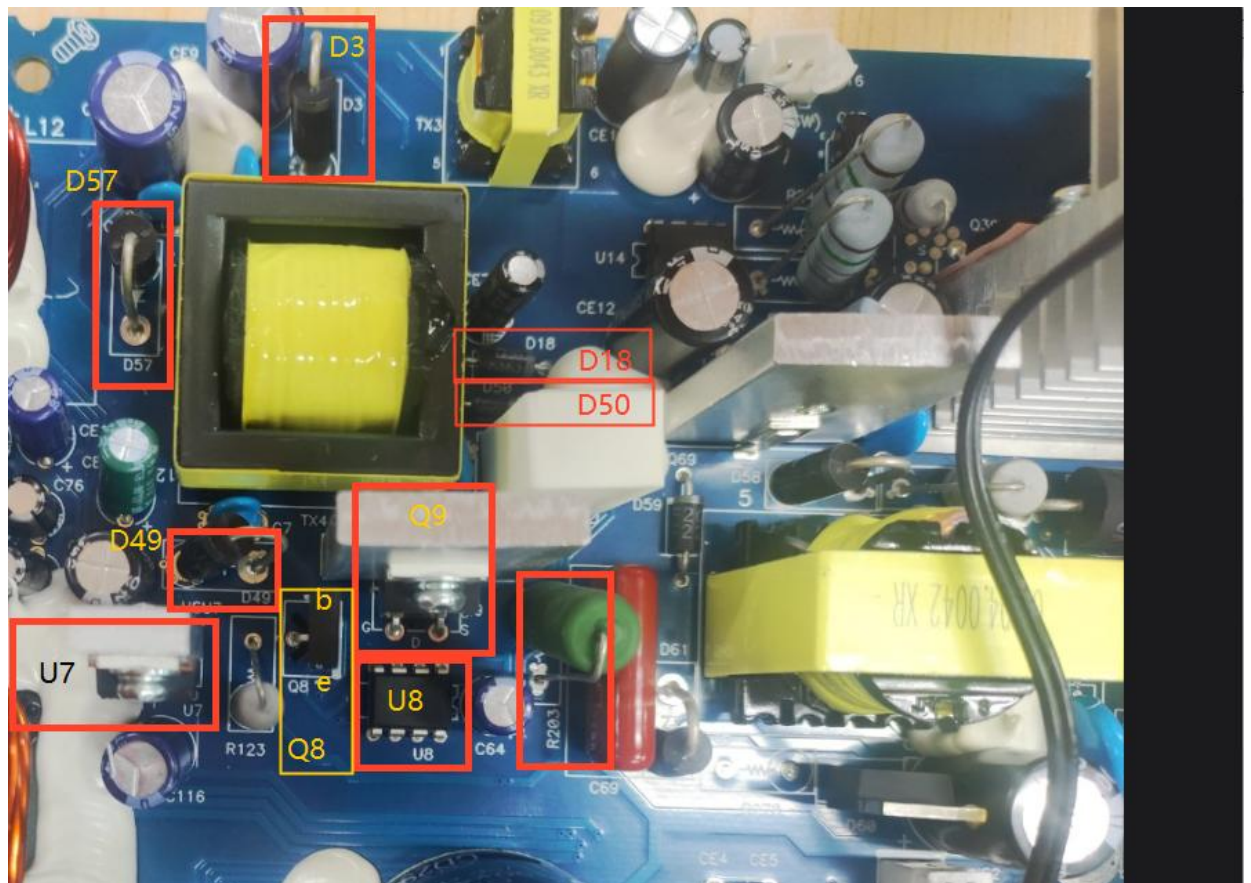


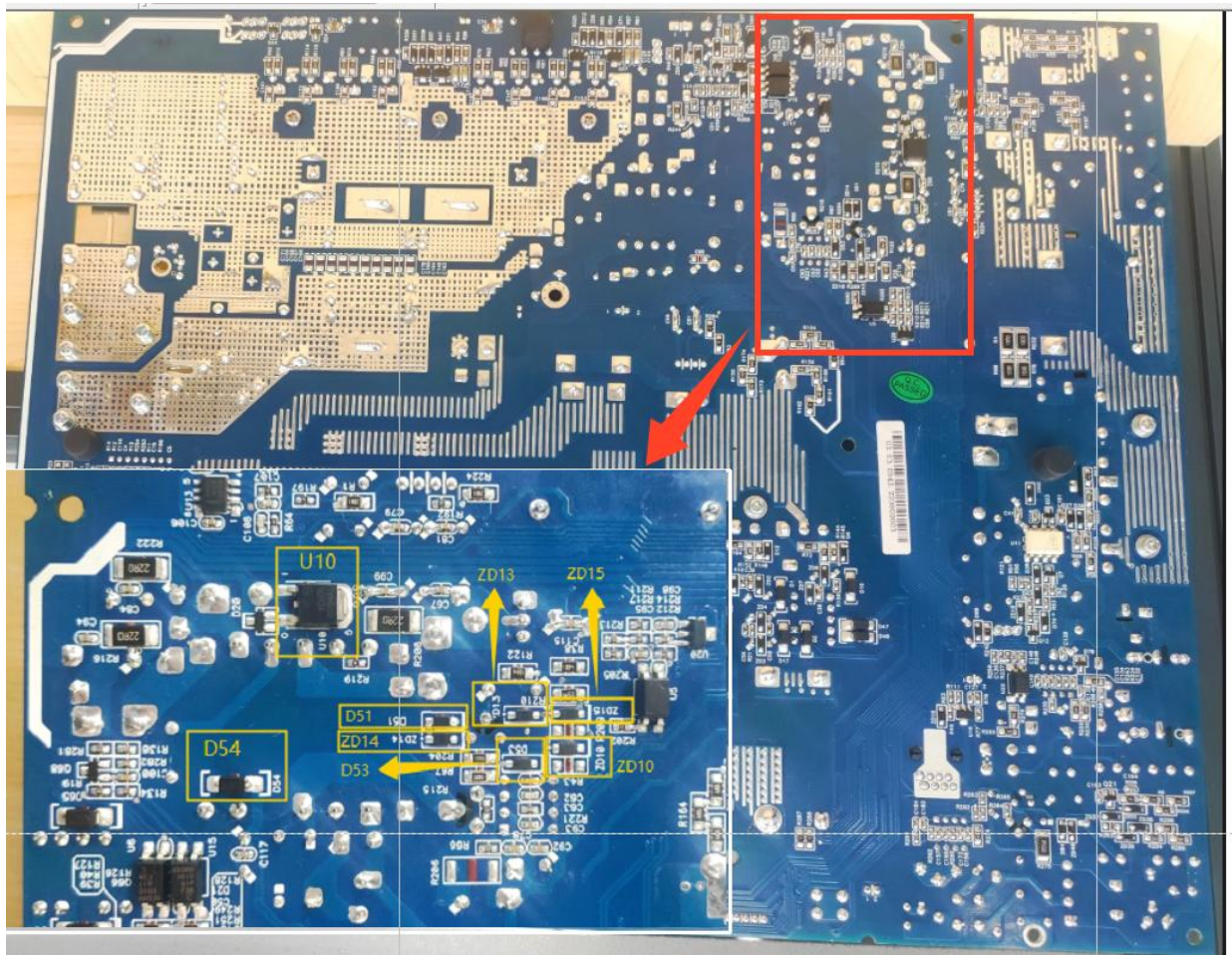
- ⑪ Remove 13 screws from main board.



- ⑫ Take out main board.

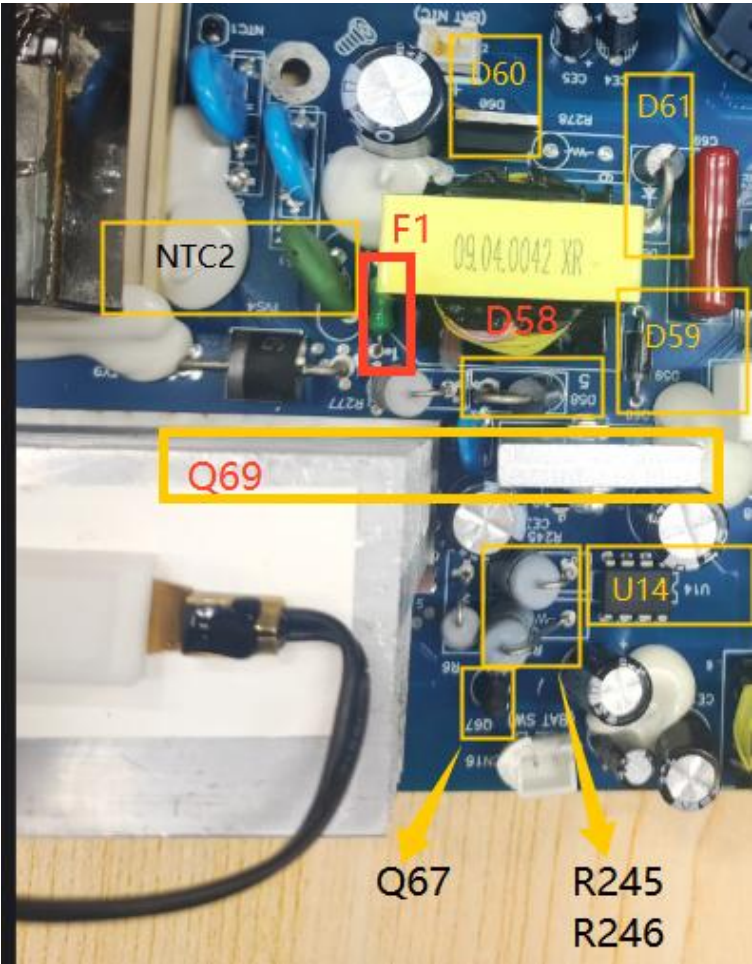
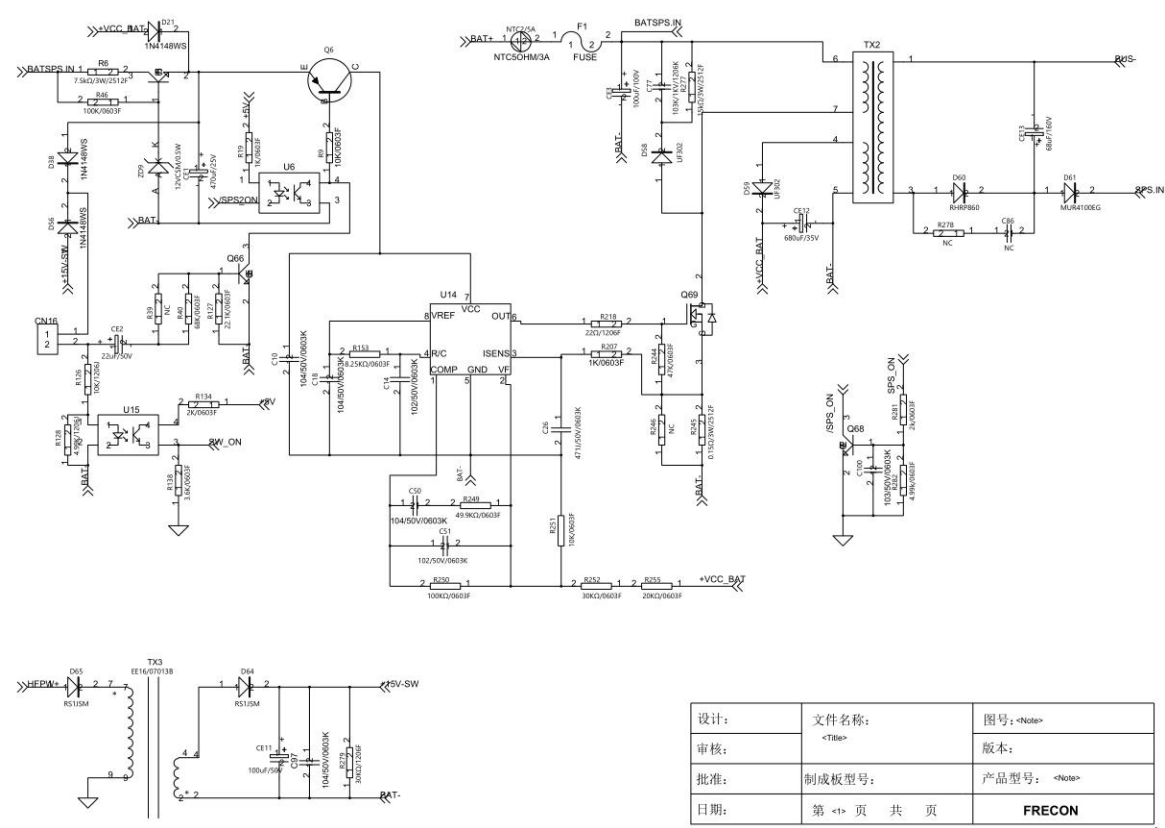


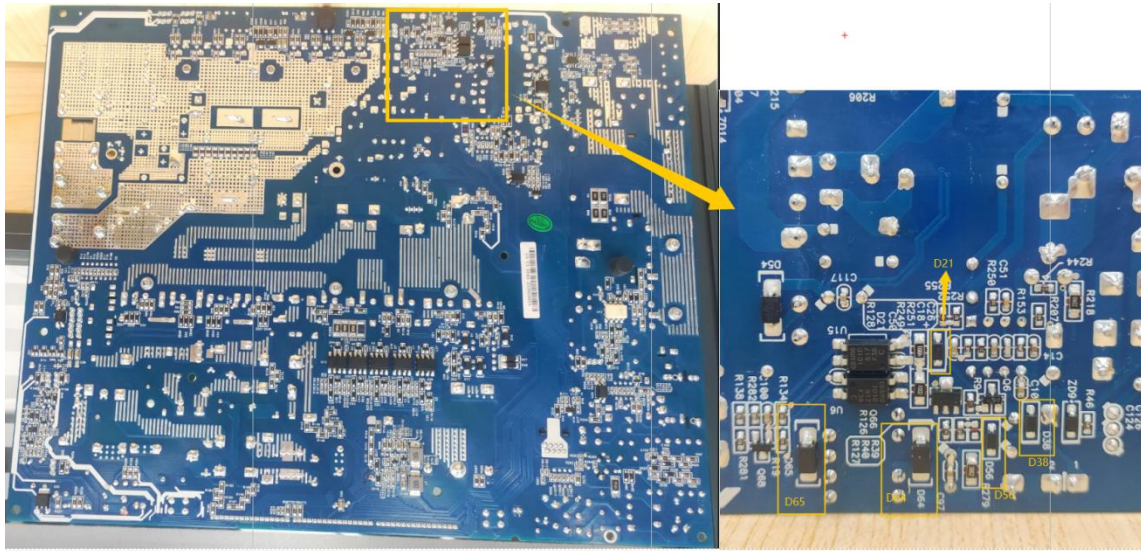




| Components                                                 | Normal range (Value)                      | Remark                          |
|------------------------------------------------------------|-------------------------------------------|---------------------------------|
| D50<br>D PANJIT/UF1010 1A 1000V UFST AXI TAP               | VF=0.466V REF                             | Multi meter diode position      |
| Q9<br>MOSFET IX/IXFP7N100P 7A 1000V N BULK TO-220          | VSD=0.385V REF<br>VGD=OL REF              | Multi meter diode position      |
| R203<br>RES 不燃性树脂型绕线 5W 0.5 J RAD KINK N-IND               | 0.8 Ohm                                   | Multi meter resistance position |
| D49, D57<br>D IO/HER303 3A 200V UFST AXI DO-27 TAP         | VF=0.42V REF                              | Multi meter diode position      |
| D3<br>整流二极管 MUR460G, 600V/4A, DO-201AD                     | VF=0.184V REF                             | Multi meter diode position      |
| U7<br>IC LIN ST/L7912CV 3P/TO-220                          | PinI-PinG:0.422V<br>PinO-PinG:0.184V      | Multi meter diode position      |
| U10<br>IC LIN ON/MC78M05CDTRKG DPAK-3 SMD                  | PinG-PinI:0.415V<br>PinG-PinO:0.674V      | Multi meter diode position      |
| D18<br>D PANJIT/UF202 2A 200V UFST AXI TAP                 | VF=0.44V REF                              | Multi meter diode position      |
| D54<br>US1G, 400V/1A, SMA                                  | VF=0.423V REF                             | Multi meter diode position      |
| ZD13, ZD14, ZD15<br>ZD NXP/BZT52-C15 0.41W 15V SOD123F SMD | VF=0.711V REF                             | Multi meter diode position      |
| ZD10<br>ZD PANJIT/BZT52-C12 0.41W 12V SOD123F SMD          | VF=0.73V REF                              | Multi meter diode position      |
| U8<br>IC PWM CNTL ON/UC3845BNG DIP-8                       | Pin5-Pin7:20.67K Ohm<br>Pin6-Pin5:47K Ohm | Multi meter resistance position |
| Q8<br>UTC/2SC5353BL 3A 750V NPN BULK TO-126C               | VBE=0.564V<br>VBC=0.542V                  | Multi meter diode position      |
| D51<br>1N4148W (T4) SOD123                                 | VF= 0.55V REF                             | Multi meter diode position      |

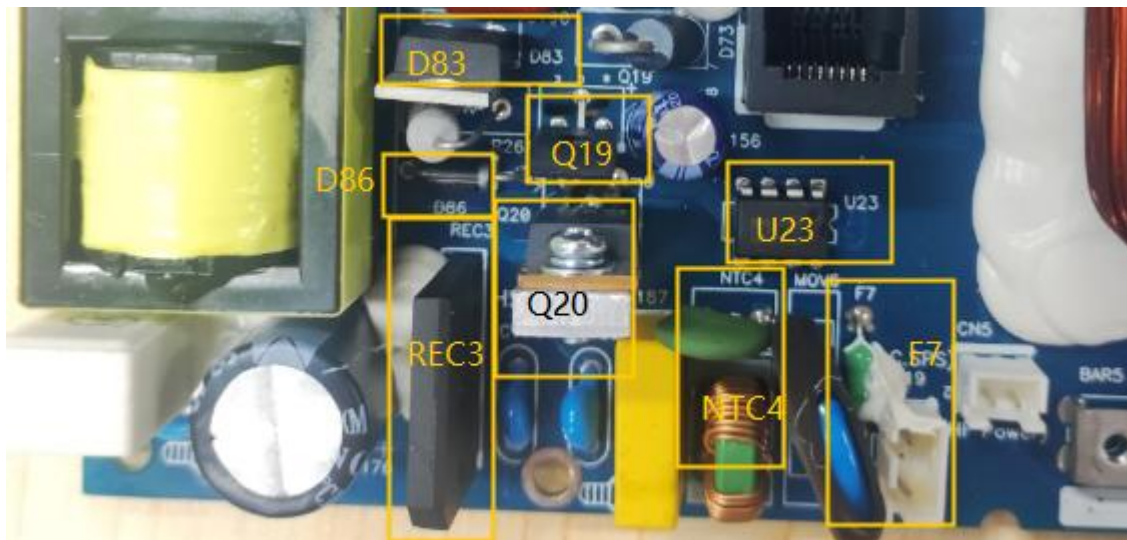
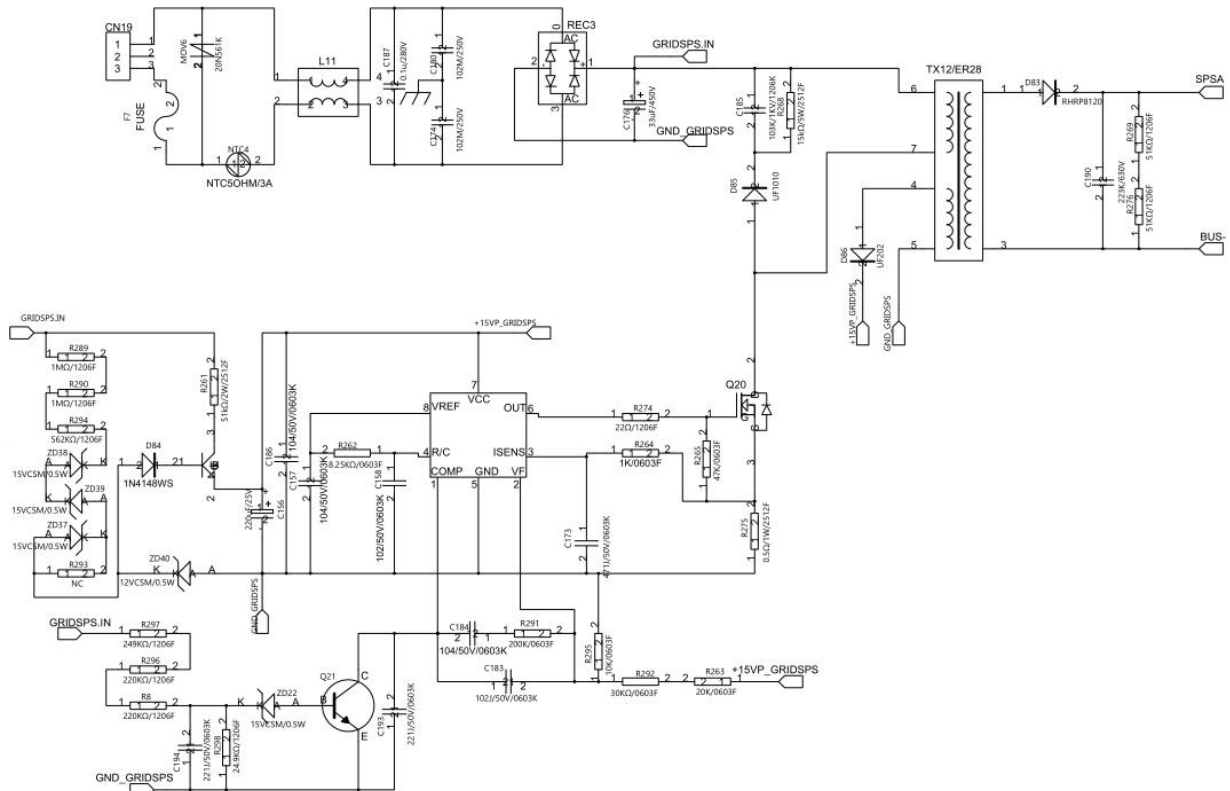
2.2 BAT SPS





| Components                                          | Normal range (Value)                     | Remark                          |
|-----------------------------------------------------|------------------------------------------|---------------------------------|
| NTC2<br>THERMISTOR NTC 50HM 5A SCK13055LSV          | 5 Ohm                                    | Multi meter resistance position |
| F1<br>FUSE JFC1206-1150FS 1.5A SMD                  | 0.2 Ohm                                  | Multi meter resistance position |
| D58<br>D PANJIT/ER302 3A 200V UFST AXI DO-201AD TAP | VF= 0.428V REF                           | Multi meter diode position      |
| Q69<br>IRF640NPbF_18A_200V_R15_ N_TO-220            | VSD=0.41V REF<br>VGD=OL REF              | Multi meter diode position      |
| D59<br>D PANJIT/UF202 2A 200V UFST AXI TAP          | VF= 0.438V REF                           | Multi meter diode position      |
| D60<br>D FC/RHRP860 8A 600V SFST RAD BULK           | VF= 0.396V REF                           | Multi meter diode position      |
| D61<br>D ON /MUR4100ERLG 4A 1000V UFST RAD TAP      | VF=0.433V REF                            | Multi meter diode position      |
| R245, R246<br>RES 不燃性树脂型绕线 3W 0.15 J N-IND          | 0.4 Ohm                                  | Multi meter resistance position |
| U14<br>IC PWM CNTL ON/UC3845BNG DIP-8               | Pin7-Pin5:77.9K Ohm<br>Pin6-Pin5:47K Ohm | Multi meter resistance position |
| D64<br>D PANJIT/RS1J 1A 600V SMD                    | VF=0.469V REF                            | Multi meter diode position      |
| D21, D38, D56<br>1N4148W(T4) SOD123                 | VF=0.546V REF                            | Multi meter diode position      |
| Q67<br>TR UTC/MPSA44L 300MA 400V NPN TAP TO-92      | VBE=0.625V<br>VBC=0.618V                 | Multi meter diode position      |

## 2.3 AC SPS

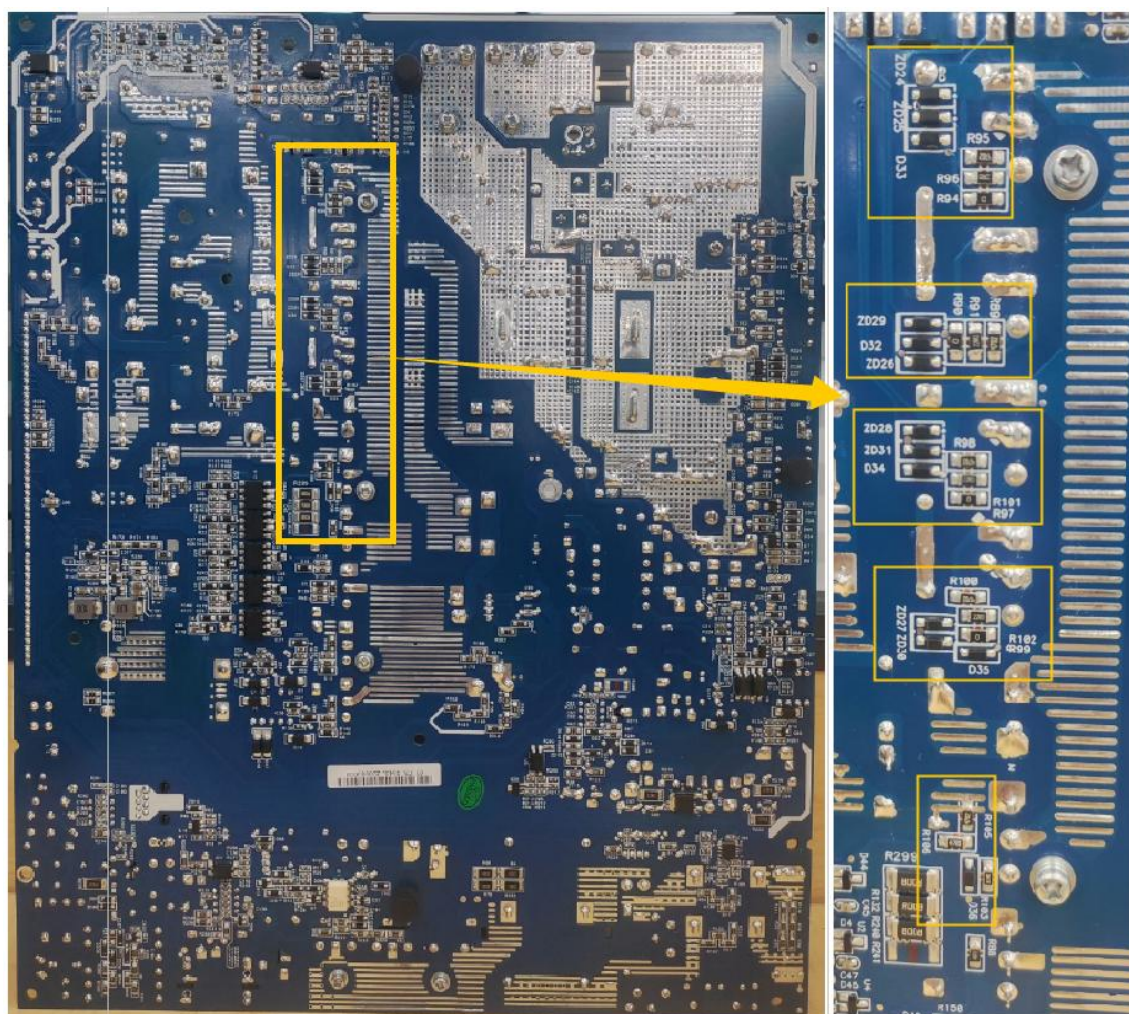
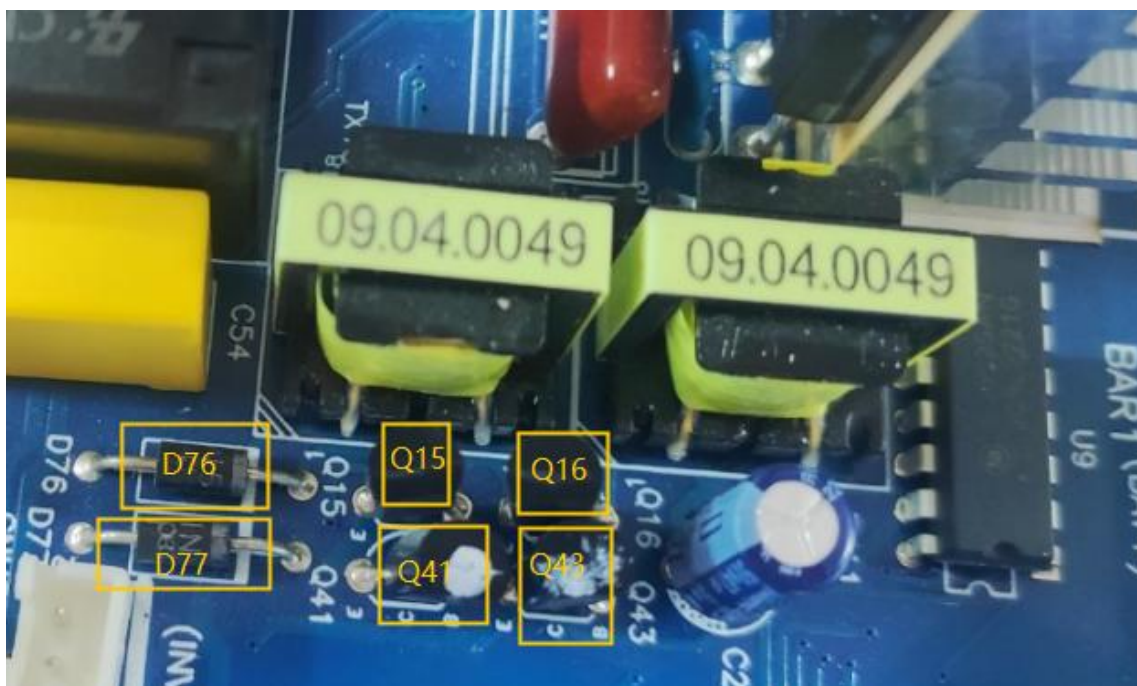


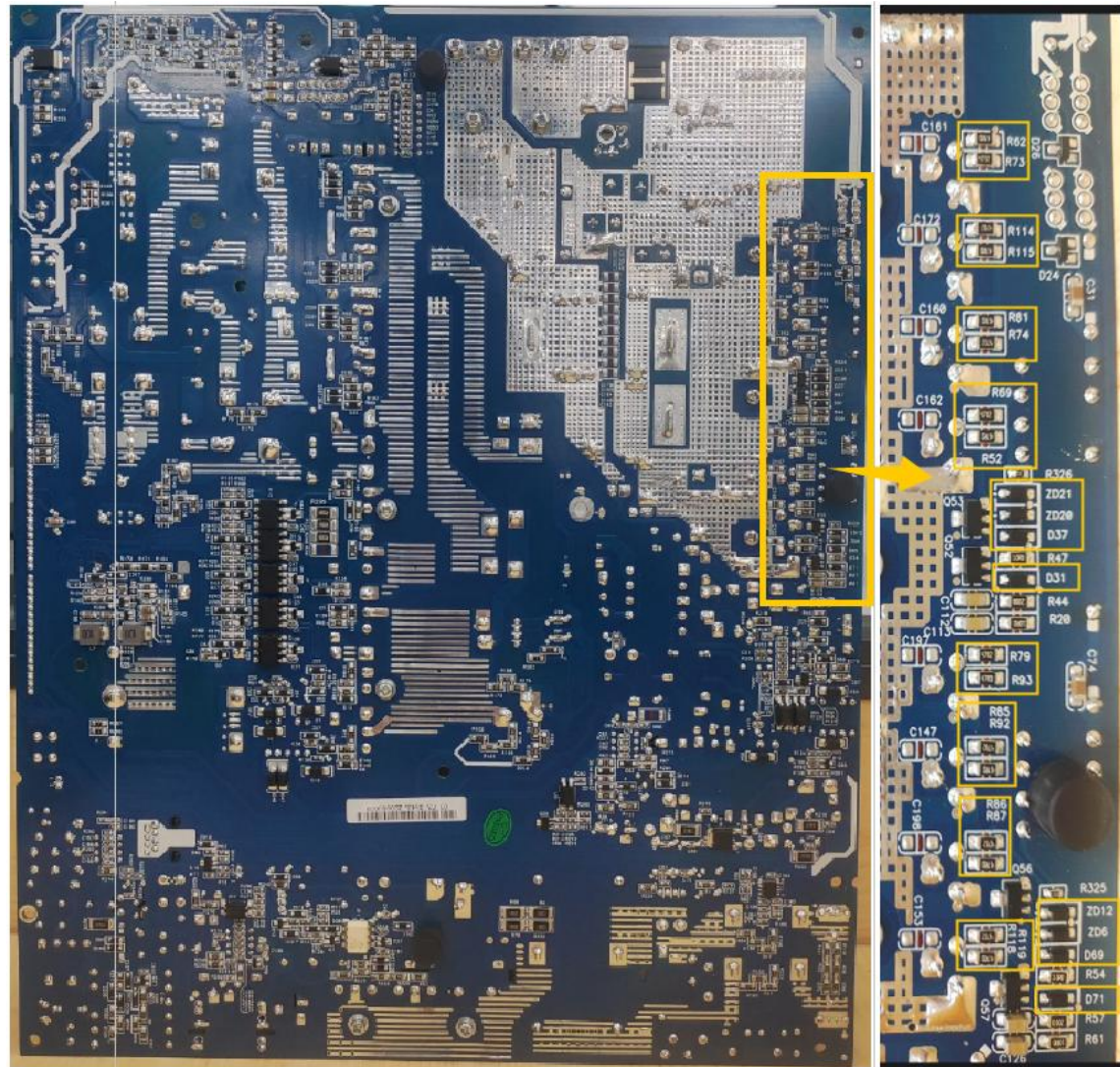
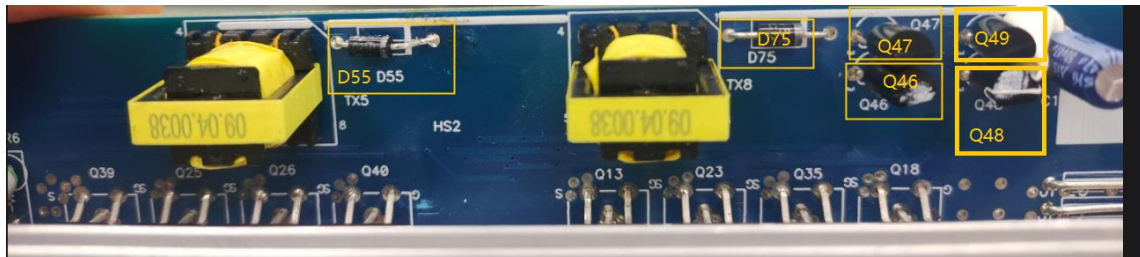
| Components                                            | Normal range (Value)                   | Remark                          |
|-------------------------------------------------------|----------------------------------------|---------------------------------|
| D83<br>D FC/RHRP8120 8A 1200V UFST RAD BULK           | VF= 0.412V REF                         | Multi meter diode position      |
| D86<br>D PANJIT/UF202 2A 200V UFST AXI TAP            | VF= 0.445V REF                         | Multi meter diode position      |
| REC3<br>D PAJ/GBU4M 4A 1000V UFST RAD BULK            | VF= 0.482V REF                         | Multi meter diode position      |
| Q20<br>MOSFET VISHAY/IRFBG30 3.1A 1000V N BULK TO-220 | VSD= 0.488V REF<br>VGD=OL REF          | Multi meter diode position      |
| U23<br>IC PWM CNTL ON/UC3845BNG DIP-8                 | Pin7-Pin5:34K Ohm<br>Pin6-Pin5:47K Ohm | Multi meter resistance position |





| Components                                                   | Normal range (Value)             | Remark                     |
|--------------------------------------------------------------|----------------------------------|----------------------------|
| Q27, Q28, Q29, Q30<br>IGBT SL/SGT50T65SDM1P7 50A 650V TO-247 | VSD=0.346V REF<br>VGD=0.357V REF | Multi meter diode position |
| Q31<br>IGBT SL/SGT50T65SDM1P7 50A 650V TO-247                | VSD=0.365V REF<br>VGD=1.77V REF  | Multi meter diode position |
| D13<br>D FC/RHRP1560 15A 600V UFST RAD BULK                  | VF= 0.363V REF                   | Multi meter diode position |

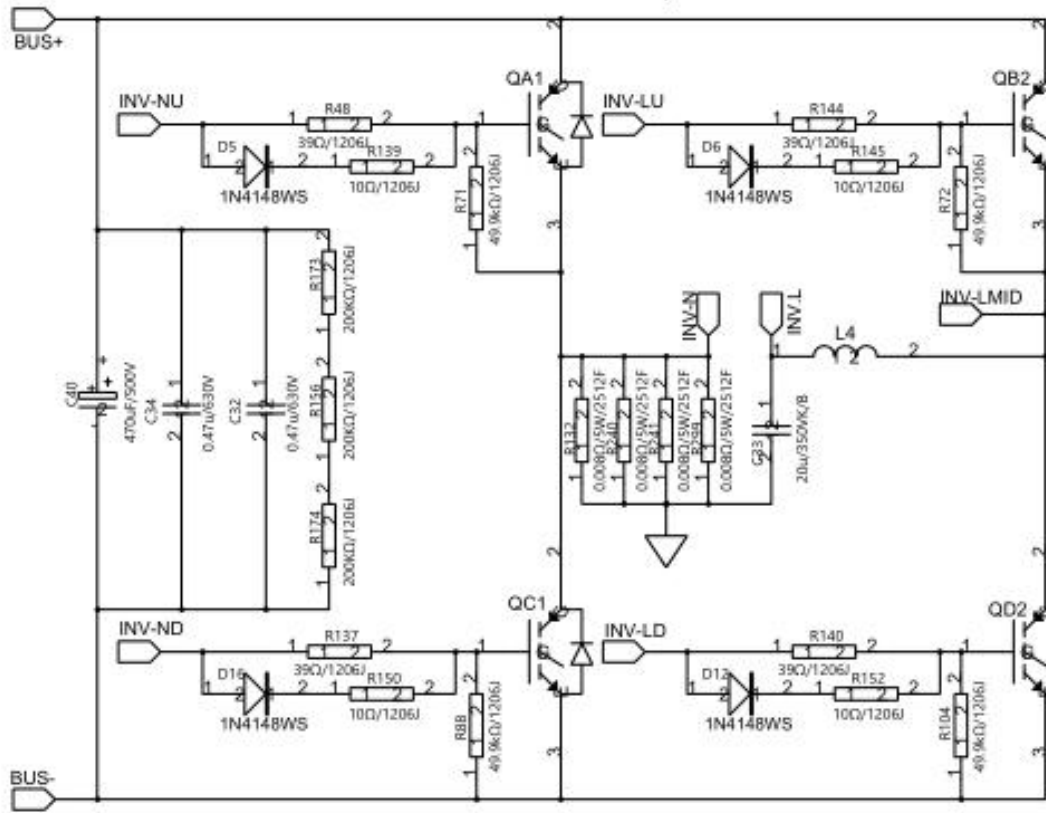




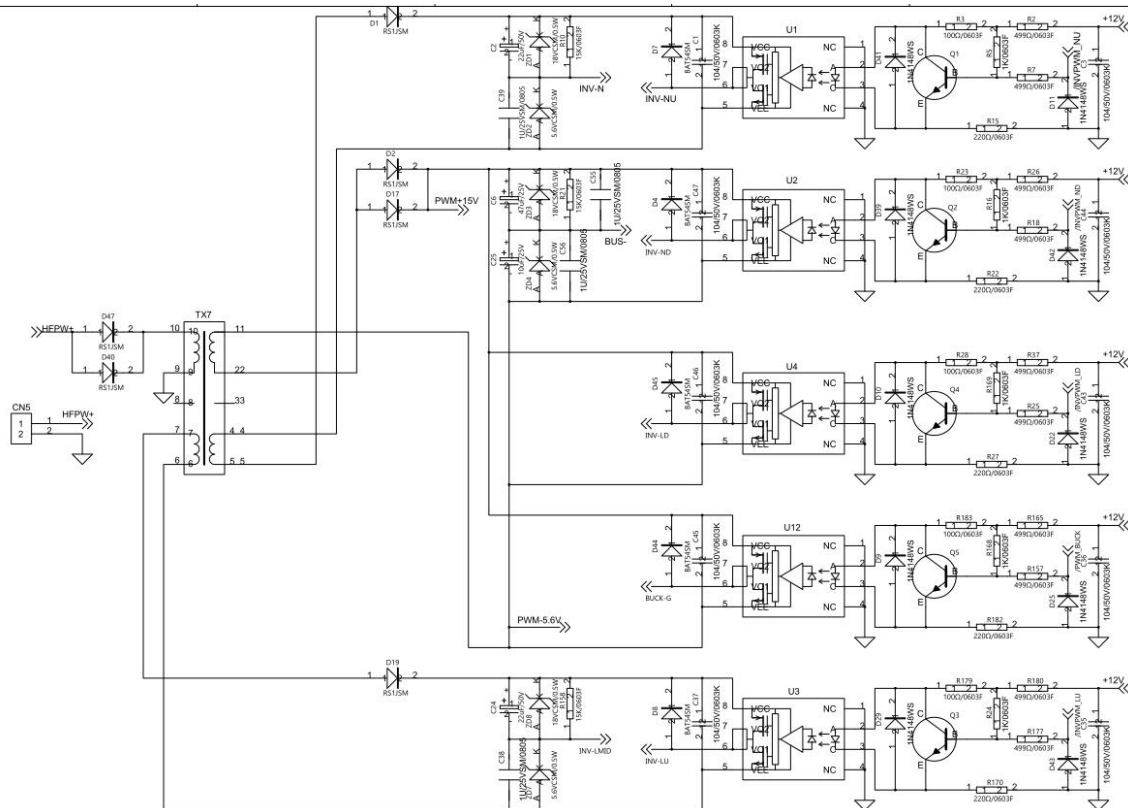
| Components                                                                                                | Normal range (Value)           | Remark                          |
|-----------------------------------------------------------------------------------------------------------|--------------------------------|---------------------------------|
| Q15, Q16, Q47, Q49<br>TR CJ/2SA1020 2A 50V PNP TAP TO-92NL                                                | VCB=0.59V REF<br>VEB=0.59V REF | Multi meter diode position      |
| Q41, Q43, Q46, Q48<br>TR CJ/2SC2655 2A 50V NPN TAP TO-92NL                                                | VBC=0.6V REF<br>VBE=0.6V REF   | Multi meter diode position      |
| D76, D77, D55, D75<br>D PANJIT/1N5819 1A 40V SCKY AXI TAP                                                 | VF= 0.18V REF                  | Multi meter diode position      |
| ZD24, ZD25, ZD29, ZD26, ZD28, ZD31, ZD27, ZD30, ZD6, ZD12, ZD20, ZD21<br>ZD PANJIT/MMSZ5248B 0.5W 18V SMD | VF= 0.656V REF                 | Multi meter diode position      |
| D71, D69, D31, D37<br>1N4148W (T4) SOD123                                                                 | VF= 0.54V REF                  | Multi meter diode position      |
| R96, R91, R101, R102<br>22 $\Omega$ /1206F                                                                | 22 Ohm                         | Multi meter resistance position |
| R94, R90, R97, R99<br>0 $\Omega$ /1206F                                                                   | 0 Ohm                          | Multi meter resistance position |
| R106, R62, R115, R81, R52, R93, R92, R87, R119<br>47 $\Omega$ /1206F                                      | 47 Ohm                         | Multi meter resistance position |
| R103<br>10 $\Omega$ /1206F                                                                                | 10 Ohm                         | Multi meter resistance position |

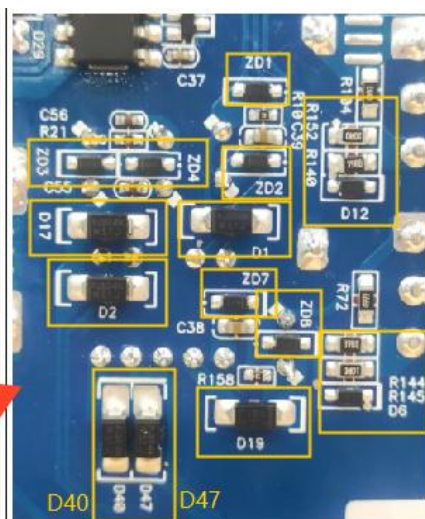
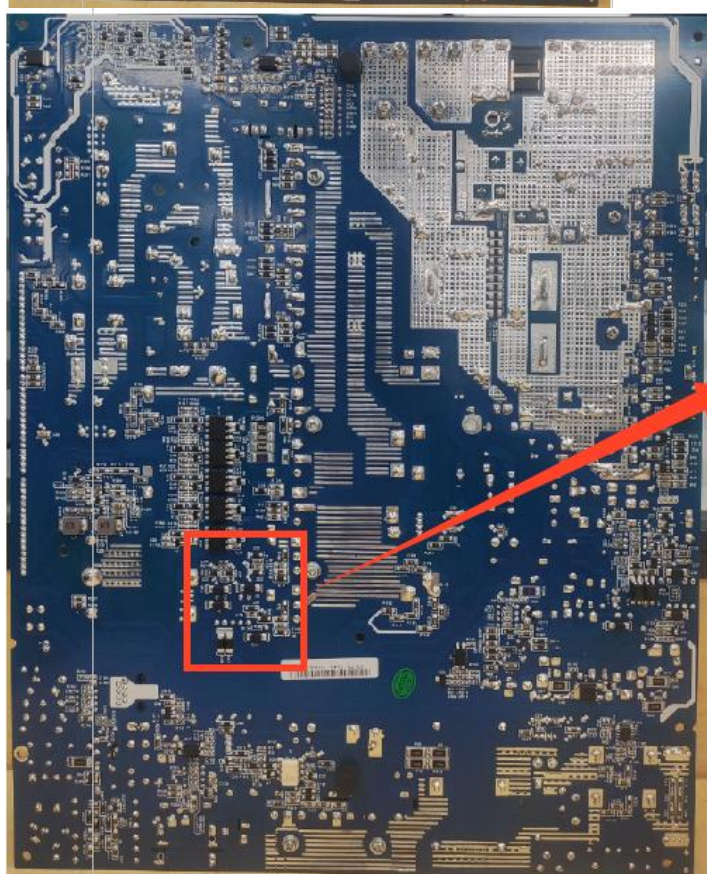
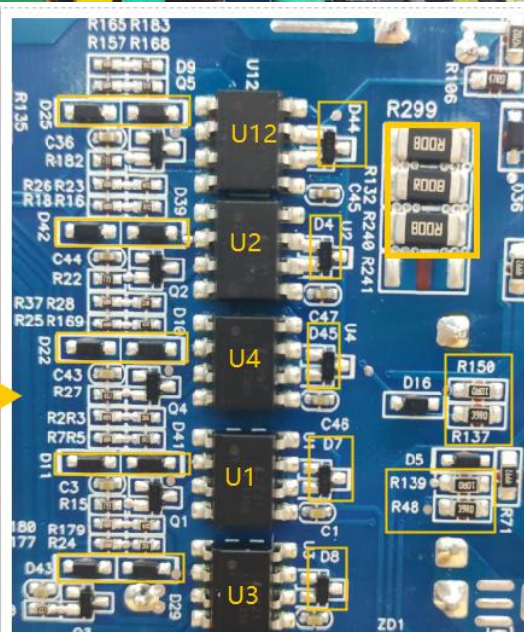
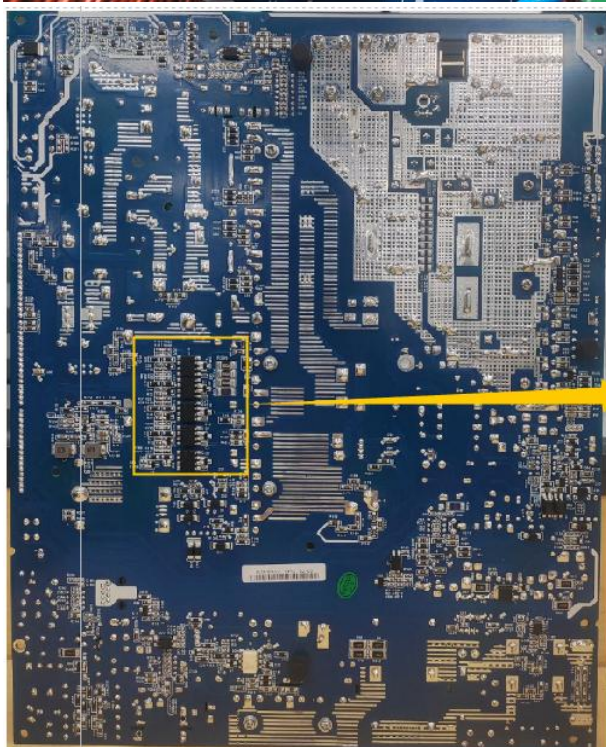
## 2.5 DC-AC(Inverter)

Inverter diagram



Inverter driver circuit

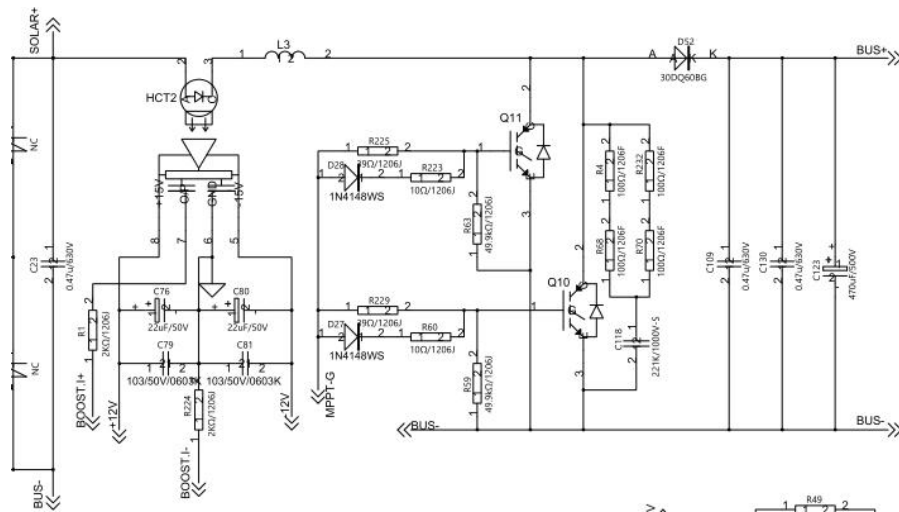




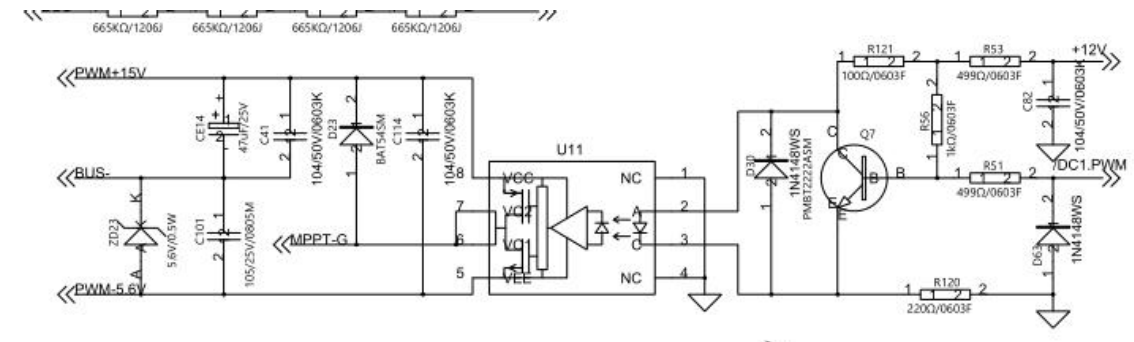
| Components                                                             | Normal range (Value)                                                    | Remark                          |
|------------------------------------------------------------------------|-------------------------------------------------------------------------|---------------------------------|
| QA1, QB2, QC1, QD2<br>IGBT SL/SGT50T65SDM1P7 50A 650V TO-247           | VEC=0.37V REF<br>VGC=1.77V/1.85V REF                                    | Multi meter diode position      |
| R48, R144, R137, R140<br>39 Ω /1206F                                   | 39 Ohm                                                                  | Multi meter resistance position |
| R139, R145, R150, R152<br>10 Ω /1206F                                  | 10 Ohm                                                                  | Multi meter resistance position |
| R299, R132, R240<br>0.008 Ω /2512F                                     | 0.4 Ohm                                                                 | Multi meter resistance position |
| D1, D19<br>D PANJIT/RS1J 1A 600V SMD                                   | VF= 0.472V REF                                                          | Multi meter diode position      |
| D2, D17<br>D PANJIT/RS1J 1A 600V SMD                                   | VF= 0.445V REF                                                          | Multi meter diode position      |
| D40, D47<br>D PANJIT/RS1J 1A 600V SMD                                  | Short circuited by winding;VF=0V is normal                              | Multi meter diode position      |
| ZD1, ZD3, ZD8<br>ZD PANJIT/MMSZ5248B 0.5W 18V SMD                      | VF=0.675V REF                                                           | Multi meter diode position      |
| ZD2, ZD4, ZD7<br>ZD PANJIT/BZT52-C5V6 0.41W 5.6V SOD123F SMD           | VF=0.687V-0.71V REF                                                     | Multi meter diode position      |
| D7, D4, D45, D44, D8<br>D PANJIT/BAT54 0.2A 30V SMD                    | VF=0.196V REF                                                           | Multi meter diode position      |
| D41, D39, D10, D9, D29, D11, D42, D22, D25, D43<br>1N4148W (T4) SOD123 | VF=0.463V/0.518V                                                        | Multi meter diode position      |
| U1, U2, U4, U12, U3<br>PC925LEN1P0F/LTV-T350S-ID                       | V2-3=0.605V REF<br>V6-8=0.196V REF<br>V5-6=0.395V REF<br>V5-8=0.45V REF | Multi meter diode position      |

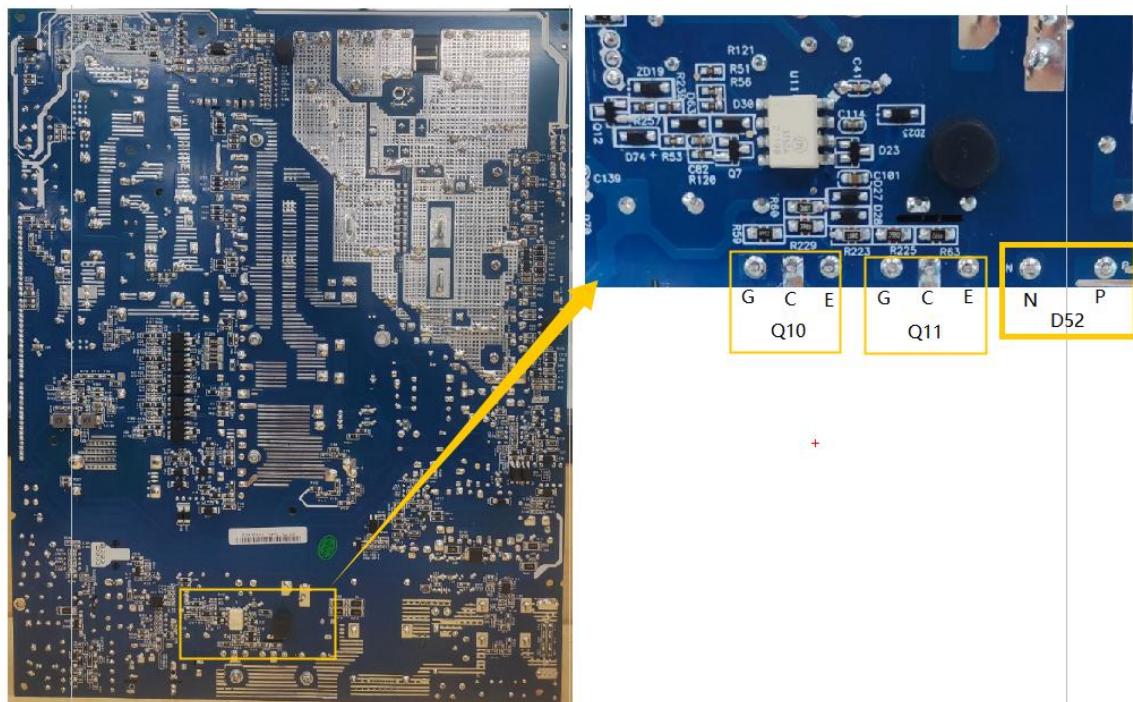
## 2.6 Boost(Solar MPPT)

### Boost circuit



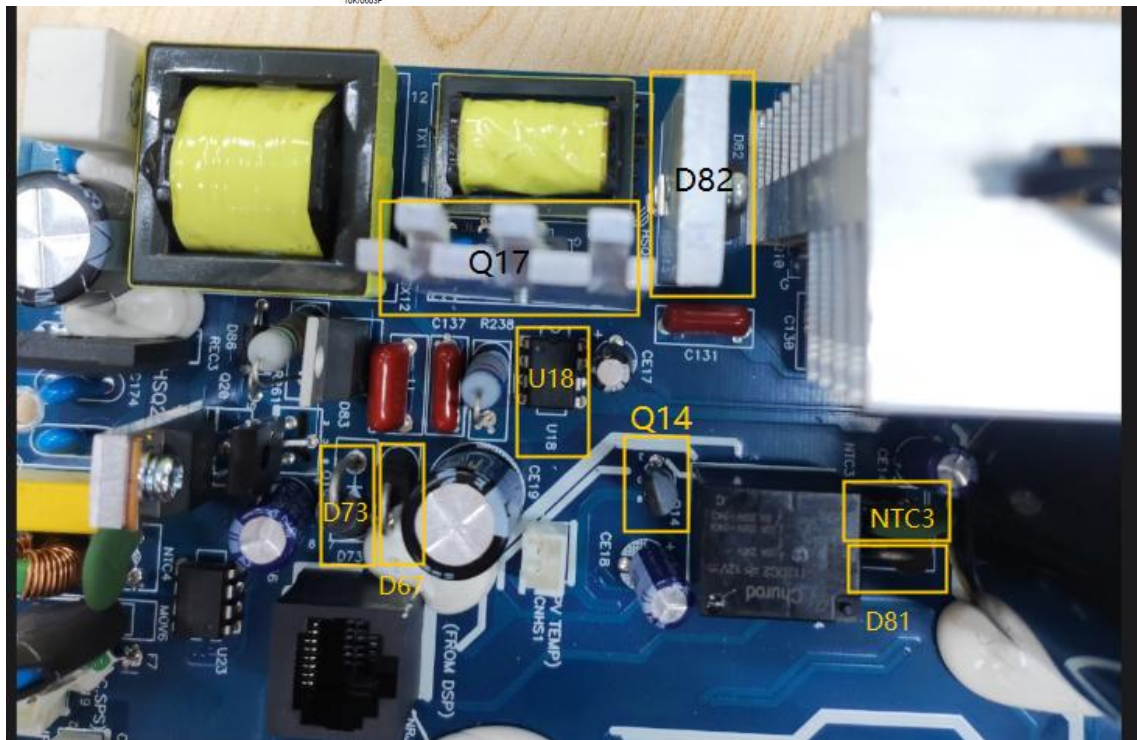
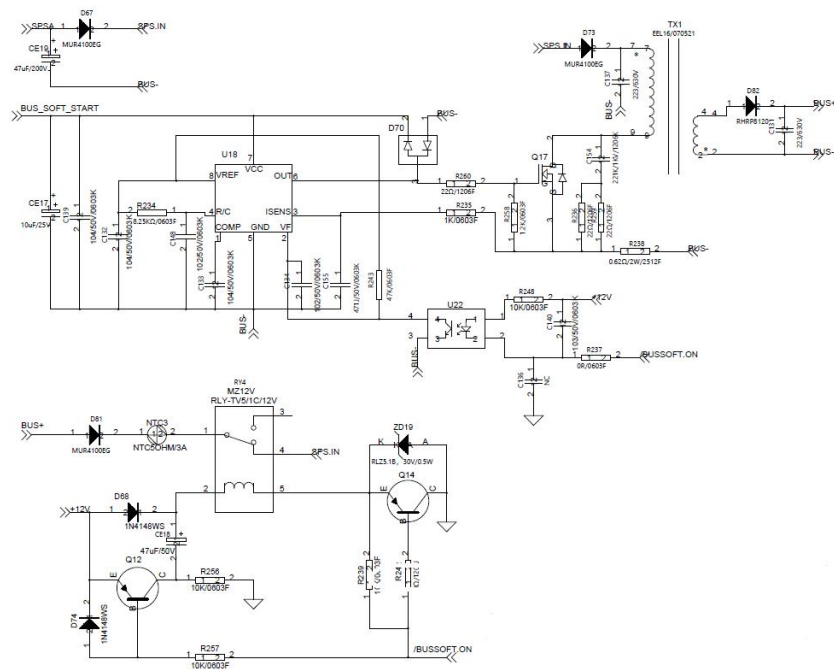
### Boost driver circuit





| Components                                          | Normal range(Value)                                                    | Remark                          |
|-----------------------------------------------------|------------------------------------------------------------------------|---------------------------------|
| Q10, Q11<br>IGBT SL/SGT50T65SDM1P7 50A 650V TO-247  | VEC=0.349V REF<br>VGC=1.708V REF                                       | Multi meter diode position      |
| D52<br>D APT/30DQ60BG 30A 600V UFST RAD TO-247 BULK | VF= 0.359V REF                                                         | Multi meter diode position      |
| R225, R229<br>39 $\Omega$ /1206F                    | 39 Ohm                                                                 | Multi meter resistance position |
| R223, R59<br>10 $\Omega$ /1206F                     | 10 Ohm                                                                 | Multi meter resistance position |
| D30, D63<br>IN4148W (T4) SOD123                     | VF= 0.463V/0.518V REF                                                  | Multi meter diode position      |
| D23<br>D PANJIT/BAT54 0.2A 30V SMD                  | VF= 0.194V REF                                                         | Multi meter diode position      |
| ZD23<br>ZD PANJIT/BZT52-C5V6 0.41W 5.6V SOD123F SMD | VF= 0.685V REF                                                         | Multi meter diode position      |
| U11<br>FOD3150A SOP8                                | V2-3=0.6V REF<br>V6-8=0.194V REF<br>V5-6=0.406V REF<br>V5-8=0.442V REF | Multi meter diode position      |

## 2.7 BUS soft start



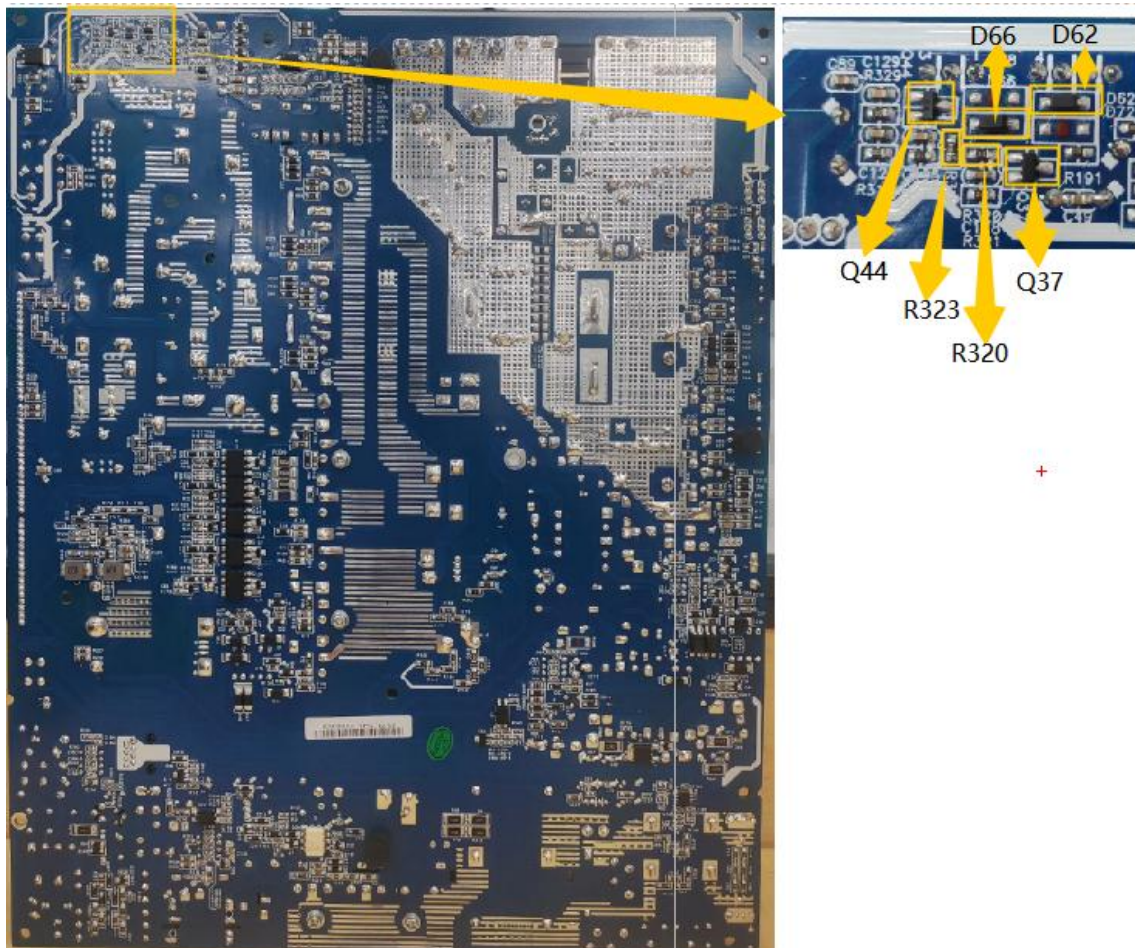
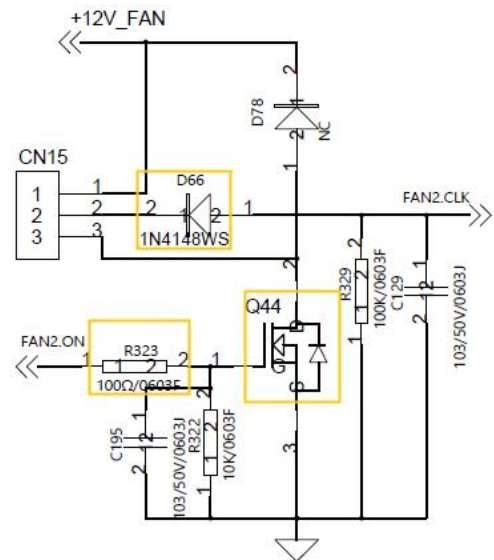
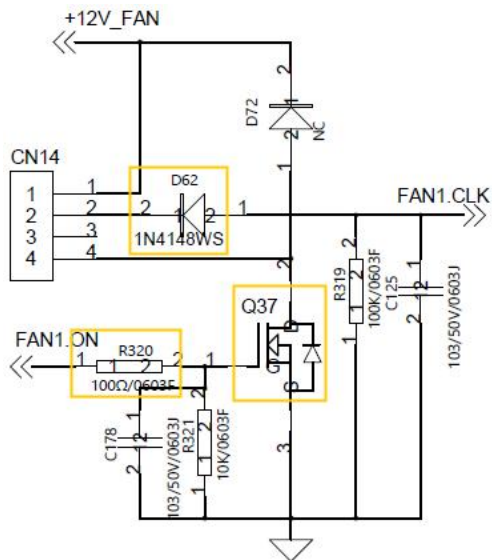
| Component                                                | Normal range (Test data)         | Remark                          |
|----------------------------------------------------------|----------------------------------|---------------------------------|
| D67, D73, D81<br>D ON /MUR4100ERLG 4A 1000V UFST RAD TAP | VF= 0.43V REF                    | Multi meter diode position      |
| D82<br>D FC/RHRP8120 8A 1200V UFST RAD BULK              | VF= 0.418V REF                   | Multi meter diode position      |
| Q17<br>MOSFET VISHAY/IRFBG30 3.1A 1000V N BULK TO-220    | VDS=0.492V<br>VDG=0.882V         | Multi meter diode position      |
| U18<br>IC PWM CNTL ON/UC3845BNG DIP-8                    | Pin6-Pin5:1.2K 0hm               | Multi meter resistance position |
| Q14<br>TR CJ/2SA1020 2A 50V PNP TAP TO-92NL              | VCB=0.624V REF<br>VEB=0.625V REF | Multi meter diode position      |
| NTC3<br>THERMISTOR NTC 50HM 3A                           | 5.7 0hm                          | Multi meter resistance position |
| R238<br>RES 2W 0.62 J RAD KINK N-IND TAP                 | 0.9 0hm                          | Multi meter resistance position |

### 3. Trouble shooting

#### ① Code “01”

Reason: Fan work abnormally.

- Check Fan was locked by something or not.
- Check Fan wire connection was reliable.
- Fan damaged? Replace new fans to check “01” code disappeared or not.
- Fan driver circuit damaged, need to check the circuit components and repair. Check the components as below were damaged or not, if yes, replace them.



Check the components by multi meter:

| Component                         | Normal range (Test data)  | Remark                          |
|-----------------------------------|---------------------------|---------------------------------|
| D62, D66<br>Diode 1N4148          | VF=0.57 REF               | Multi meter diode position      |
| Q37, Q44<br>MOSFET UT3404         | Vsd=0.46 REF Vgd=1.72 REF | Multi meter diode position      |
| R320, R322<br>100 $\Omega$ /0603F | R=100 Ohm REF             | Multi meter resistance position |

## ② Code "02"

Reason: Over temperature.

- Check installation site, the unit cannot install in a confined space.
- Check and clean the dust proof net.
- Check NTCs connections were reliable.
- Check NTC was damage or not.

| Component | Normal range (Test data) | Remark |
|-----------|--------------------------|--------|
| NTC1,2,3  | 13.5 kOhm REF            |        |

- Check circuit components.

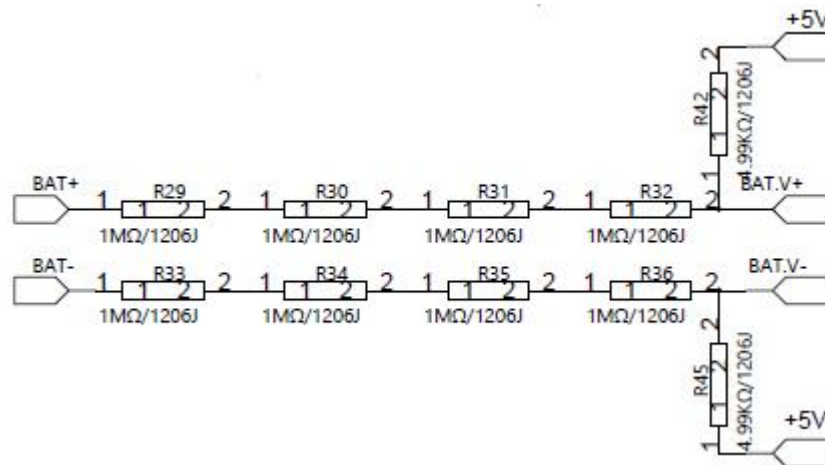
| Component | Normal range (Test data) | Remark |
|-----------|--------------------------|--------|
| Resisters | 750 Ohm                  |        |

## ③ Code "03"/"04"

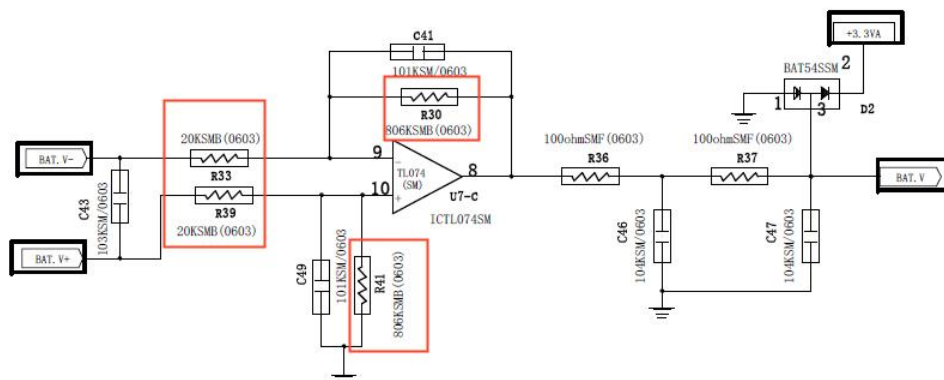
Reason: Battery voltage is too high/low.

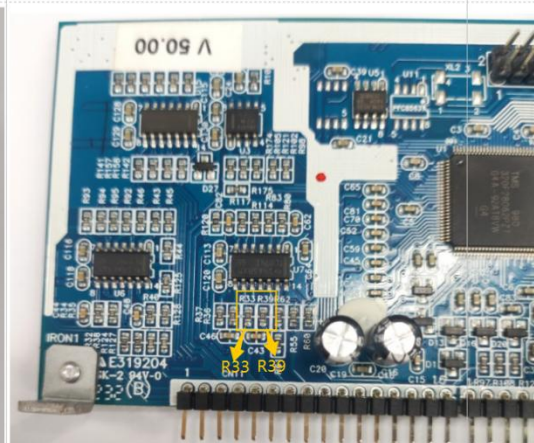
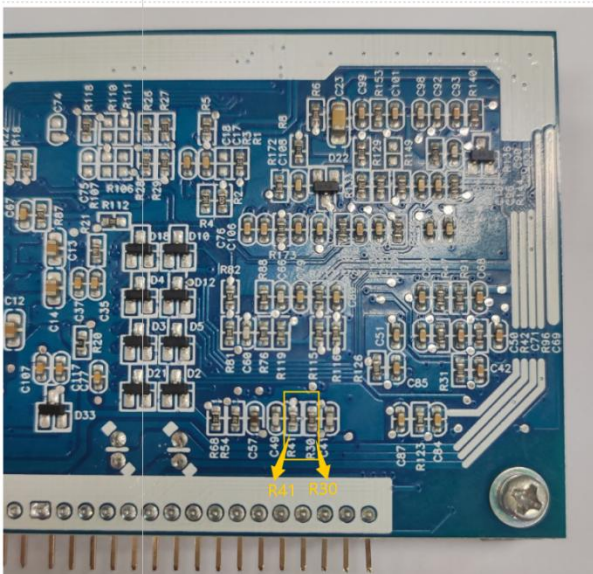
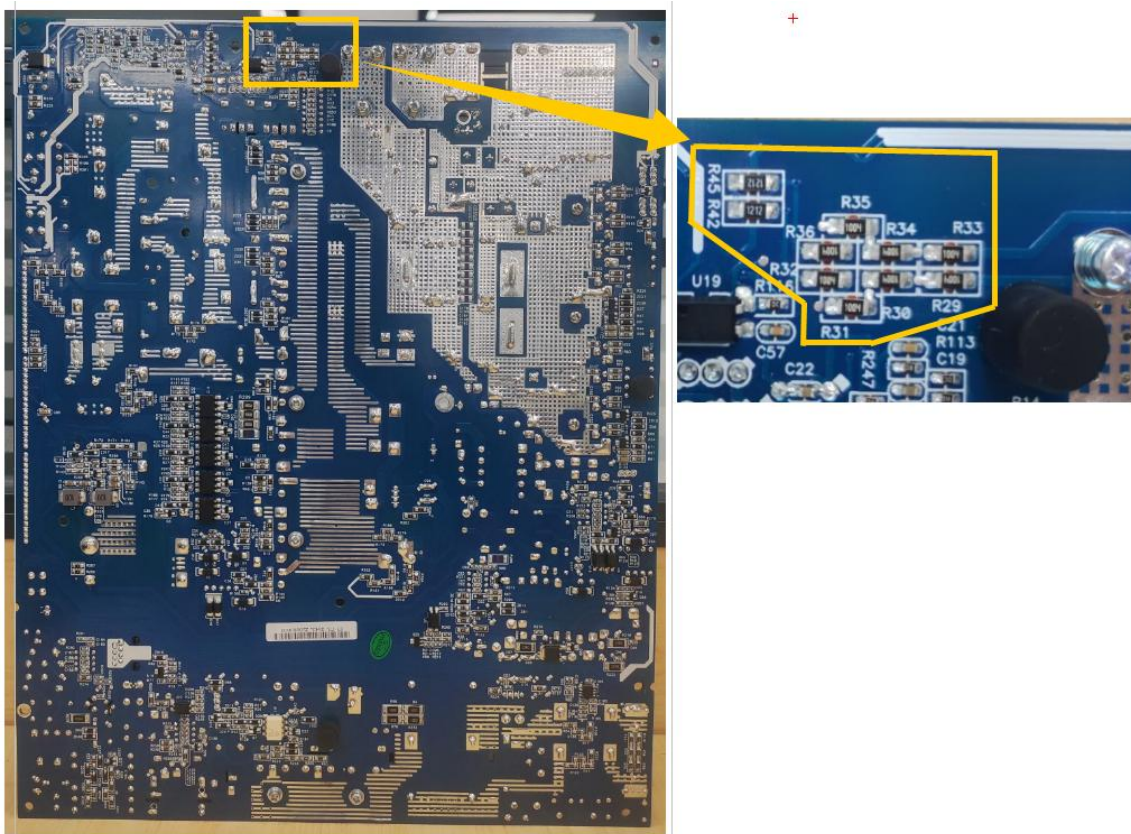
- Check battery voltage level is in the range for the unit.
- Battery voltage detection circuit damage? Check these resisters value as shown.

On the main power board:



On the CNTL board





| Component                                       | Normal range (Test data) | Remark                     |
|-------------------------------------------------|--------------------------|----------------------------|
| R29, R30, R31, R32, R33, R34, R35, R36 1M/1206F | 1M Ohm                   | Multi meter diode position |
| R42, R45 12. 1K /1206F                          | 12. 1K Ohm               | Multi meter diode position |
| R33, R39 20K $\Omega$ /0603F                    | 20K Ohm                  | Multi meter diode position |
| R30, R41 806K $\Omega$ /0603F                   | 806K Ohm                 | Multi meter diode position |

c. Charger circuit damage? Checking the components refer to 2.4.